

## Patent Abstracts of Japan

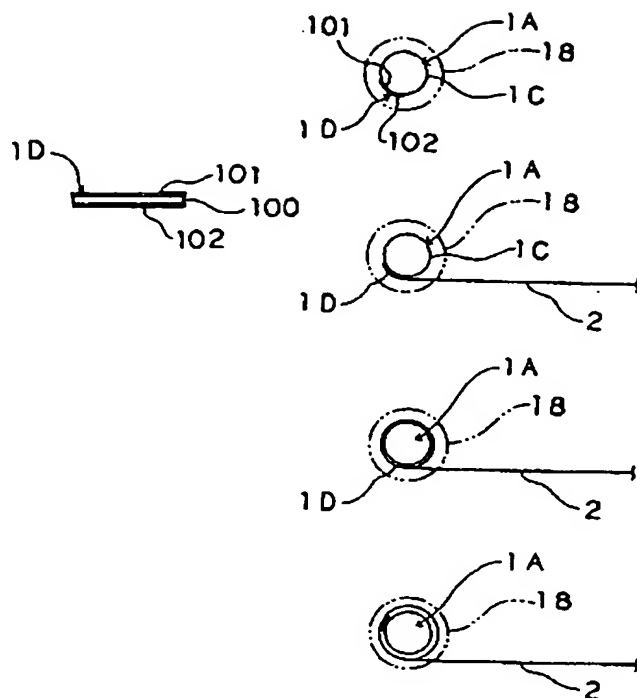
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TITLE : METHOD OF WINDING WEB



ABSTRACT : PURPOSE: To securely prevent an adhesive tape from accompanying the end of a web when starting the winding of the web by adhering the starting end of the web to the side having weaker adhesive force of a double surface adhesive tape.

CONSTITUTION: A winding start end of a web 2 is taken by a winding core 1C of a winding bobbin 1A via a double surface adhesive tape 1D. It is possible therefore when winding the web 2 to the winding bobbin 1A to wind with the winding start end of the web held down to the winding core 1C of the winding bobbin 1A by means of an adhesive tape 1D. The double surface adhesive tape 1D is adhering to the winding core 1C with a relatively strong adhesive force while holding with adhesion the winding start end of the web 2 with a relatively weak adhesive force. As a result, when using the web 2, at the time the web 2 which has been wound on the primary bobbin 1A is unwound and wound in sequence to a secondary winding bobbin to finish unwinding of the winding bobbin 1A, the double surface adhesive tape 1D disconnects the web 2 which is adhering with a weaker adhesive force without disconnecting the winding core 1C but remaining on the winding core 1C to which the web 2 is adhering with a stronger adhesive force.

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